# **G4100 NOX/O2 Analyzing System** Cost-Effective Emission Control

For Green Image & Fuel Efficiency

Perfecting Sensible Technology

The  $G_{4100}$  NO<sub>X</sub>/O<sub>2</sub> Analyzing System is a practical and direct in-situ gas analyzer that is used to monitor NO<sub>X</sub> and O<sub>2</sub> concentrations. The  $G_{4100}$  NO<sub>X</sub>/O<sub>2</sub> Analyzing System uses a new zirconia sensor technology, which provides a cost-effective solution to fulfill tightening emission regulations as well as to support the most effective operation for both diesel engines and boilers.





## **Strengthen Your Green Credentials**



G<sub>4100</sub> NO<sub>X</sub>/O<sub>2</sub> Analyzer Board

#### Monitoring NO<sub>X</sub> Emissions

Two factors drive the current development towards emission monitoring: Tightening environmental regulations from both regional and international authorities and the concern for showing environmental responsibility.

More stringent regulations have especially increased the need for  $NO_X$  reduction. Various after-treatment technologies including selective catalytic reduction (SCR) and exhaust re-circulation (EGR) are used for  $NO_X$  reduction. These systems require simple, reliable, and cost effective NOx monitoring solutions.

#### G<sub>4100</sub> NO<sub>x</sub>/O<sub>2</sub> Analyzing System

The G<sub>4100</sub> NO<sub>X</sub>/O<sub>2</sub> Analyzing System is a practical and direct in-situ gas analyzer for monitoring of NO<sub>X</sub> and O<sub>2</sub> concentrations in emission gas. This system provides a cost-effective solution to help fulfilling tightening emission regulations as well as supporting the most effective operation for all types of combustions processes.

Continuously monitoring of NO<sub>X</sub> emissions can be used to

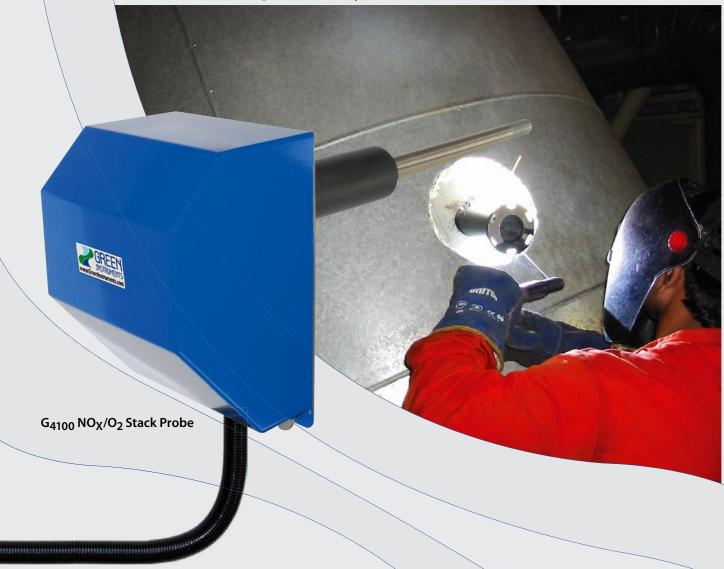
## **Key Features**

- 🛹 Strengthens your green image
- Complies with tightening emission regulations
- **«** Checks engine performance
- Provides data for SCR/combustion optimization
- 🛹 In-situ and direct monitoring
- Highly reliable true wet measurement of NOx and O<sub>2</sub> in flue gas
- No sample lines, sample system, or converters
- Plug'n'play easy installation and integration
- Easy operation with LCD touch screen
- **Automatic back flushing and purging of the probe**
- Analog outputs and data transmission via Ethernet
- 🛹 Low total cost of ownership





## Plug'N'Play = Low Cost of Ownership



control various after-treatment technologies by using the real time NOx data that is generated by the  $\rm G_{4100}\,NO_X/O_2$  Analyzing System.

The  $G_{4100}$  NO<sub>X</sub>/O<sub>2</sub> Analyzing System is also designed to meet the challenging requirements for monitoring the inlets and outlets of selective catalytic reduction systems (SCR) on all types of combustion sources.

The G<sub>4100</sub> provides real time measurements of NO<sub>X</sub> in ppm and O<sub>2</sub> in % and it is designed to withstand a rugged environment. It can be used both for marine and land based applications.

#### Easy Zirconia Technology

The G4100 uses a zirconium oxide (ZrO2) sensor with multiple diffusion cells specifically for NO<sub>X</sub> measurement. This sensor is small and robust and can be installed directly on the stack without special protection. This technology allows real-time measurement of NO<sub>X</sub>/O<sub>2</sub> on wet basis at high temperatures. It avoids sampling systems, coolers and converters with all their disadvantages.

The simple plug'n'play design makes it easy and costeffective to install, operate, and maintain the analyzing system. The  $G_{4100}$  NO<sub>X</sub>/O<sub>2</sub> Analyzing System consists of an ejector probe that is connected to the analyzer board.

#### Easy Reporting with G49xx

As an optional extension to the G4100, Green Instruments offers you the G49xx Visualization & Reporting Family which is a modular system that provides tailor made solutions. The requirements for emissions reporting and data system integration are different from application to application.

The following main modules are available:

- $G_{4900}$  Recording & Visualization System: Data logging and recording capacity for the  $G_{4100}$ .
- **G**<sub>4901</sub> **Reporting System:** relevant for approval by flag state and/or class.

Data from the  $G_{1000}$  Smoke Density Monitor can easily be integrated into the  $G_{49xx}$  Family.

## Specifications - G4100

### Analyzer

Lloyd's Register TYPE APPROVAL

| Measurement range      | NO <sub>X</sub> : 0 to 1500 ppm (F.S.) - 0 <sub>2</sub> : 0 to 21% (F.S.)   |
|------------------------|---|
| Repeatability          | Better than 1.0% of F.S. for both $NO_X$ and $O_2$  |
| Accuracy \             | Better than 2.0% of F.S. for both NO <sub>X</sub> and O <sub>2</sub>  |
| Response time          | 90% of F.S. in less than 30 sec.  |
| Power supply           | 100230 V AC, 5060 Hz or 24 V DC. Consumption max. 40 VA   |
| Ambient temperature    | 0°C to 55°C   |
| Interface              | Touch screen 71 $	imes$ 39 mm with trend graph display  |
| Analog output signal 🔪 | 2 x 420 mA range selectable (for NO <sub>X</sub> and O <sub>2</sub> ). Load output (max.): 20 mA/ 600 $\Omega$ / 24 VDC |
| System interface       | Analog 420 mA (optional: Ethernet)  |
| Relays                 | 4 relays , volt free, 5A 24 VDC/VAC   |
| Analyzer casing        | Aluminum casing IP67  |
|                        |   |

### Analyzer board with connections

Dimensions / Weight $H \times W \times D: 600 \times 500 \times 150$  (wall mounted) / approx. 10 kg (without umbilical cord)Test gas inletMax. 2 bar - 1/8" BSP connectionSpan NOX GasKnown concentration of NOX in N2 in the range of 50...1500 ppm with 0.0% 02Air supply reduction regulatorIncl. 25µm filter - max. 8 bar - 1/8" BSP connectionZero NOX Gas - Air supplyInstrument air with 0 ppm NOX and 20.9% 02. Quality according to ISO 8573-1.4.4.4. Consumption up to 5 l/min

### **Ejector Probe**

Sensor technologyHeated zirconia type sensorSample temperature0°C to 500°CProbe length/socketInsert length: app. 250-300 mm - for duct diameters 290-2800 mmCalibration air flowApp. 2 l/minEjector air flow at 1 barApp. 2 l/min ≈ Vacuum 80 mm H<sub>2</sub>0 - adjustable if more suction is neededDimensions / WeightH×W×D: 285×180×600 mm / approx. 5 kg (without umbilical cord)Umbilical cord3.0 m length in 28 mm nylon conduit

## **Optional Equipment**

G<sub>4900</sub> Recording & Visualization System G<sub>4901</sub> Reporting System G<sub>4902</sub> Extended Visualization & Reporting System Test gas bottle case with span NO<sub>X</sub> gas bottle and regulator Ambient air sensor module GPS module

Specifications subject to changes without notice



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